

5/15

DART AEROSPACE	Work Order:	22852
Description: Mounting Bracket <del>Q4.06.25</del> (P04.06.25)	Part Number:	D2581
Drawing: D2581 Rev. A1	Qty:	52 54

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O	KD	05/03/28	52
2	PURCHASING	Issue P/O: <u>2007160</u> Laser cut as per Dwg D2581 Material: 304/316 SS 0.125" thick <b>Material release note required</b>		U	05.03.28 52
3	RECEIVING	Receive and Inspect for transit damage <b>Ensure material release note attached</b>	CL	05/04/26 54	
4	QC	Inspect Level 6	SB	05/05/02	54
5	METAL	Deburr	SB	05/05/02	54
6	METAL	Form as per Dwg D2581 using CNC Brake	SB	05/05/02	54
7	QC	Inspect Level 5	Z	05.05.103	54
8	STORES	Identify and Stock	CL	05.05.04	54
9	EXPEDITING	Close W/O Cost / Part: <u>3,95</u> \$uc os/m <sup>2</sup> /m <sup>2</sup> (54) 9,61	JK	05.05.10	54

Rev	Date	Change	Revised By	Approved
B	98.01.14	Add Inspection Level and Dwg Ref	BW	
C	99.06.29	Re-format	DM	
D	01.07.17	Added info to step 2	SM	EC

RELEASED

EC 01.07.17

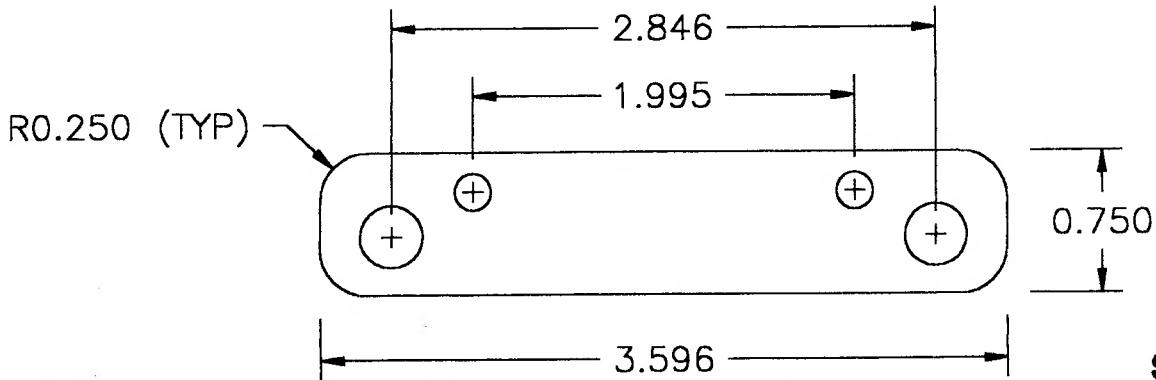
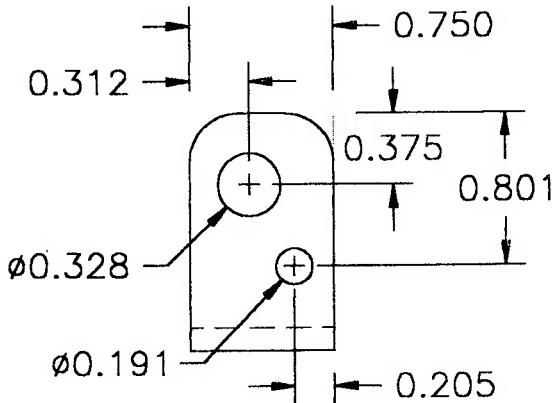
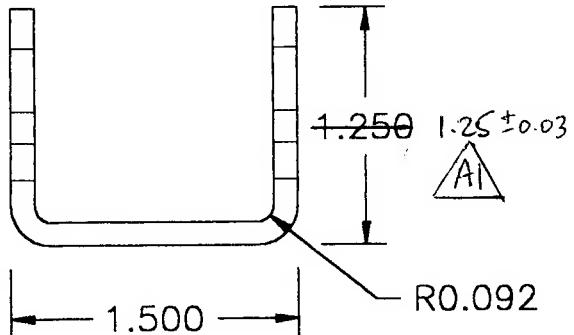
W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 NOTE: Date & initial all entries QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

**DART**

DESIGN MIKE M	DRAWN BY MIKE M	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>Bu</i>	APPROVED <i>Mm</i>	DRAWING NO. D2581	REV. A SHEET 1 OF 1
DATE 96.06.27		TITLE MOUNTING BRACKET	SCALE 1:1

A1 ~~1/4~~ ip 04.05.14 CHANGE TOLERANCE ON 1.25 DIMENSION**RELEASED**  
960723 B4**SHOP COPY**RETURN TO  
ENGINEERING**UNCONTROLLED COPY**  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE**WORK ORDER**  
NO. 22852

MATERIAL: 304/316 SS 0.125 THICK

## Job Costing Report

Dart Aerospace Ltd.  
HawkesburyMar 24, 2005  
08:41 am

Work Order No : 0022852  
 Project Name : D2581  
 Project For : WK515  
 Work Order Type : Main  
 Main WO Number :  
 House Part Number : D2581  
 Description : Mounting Bracket  
 Manufactured : Yes  
 Amount Req'd : 52  
 Amount Done : 0  
 Start Date : 03-24-05  
 Est Finish Date : 04-15-05  
 Act Finish Date :  
 Drawings Reqd : No  
 Ok for Approval :  
 Approval Rec'd :  
 Department Code:  
 Burden Flags : NNNNNNN  
 WO Status : Open  
 Invoice State : Not Invoiced  
 Invoice Date :  
 Invoice Number :  
 Invoice Amount : 0.00  
 Order Entry No :  
 OE Value : 0.00  
 Est Mark Up : 0.000%  
 Actual Mark Up : 0.000%  
 \$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
<hr/>					
Burden :	0.00	0.00	0.00		
<hr/>					
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/ (Loss) :	0.00	0.00

A/N: JEFF. 604-946

4153

# INSPECTION CERTIFICATE

## MATERIAL TEST/INSPECTION CERTIFICATES


**YIH MAU CORP.**

INVOICE NO.:

PO#M56

PRIME COLD ROLLED STAINLESS STEEL SHEET AISI 304L0.4 SGD  
FINISH, WITH 100 MICRUM ON MAIN SIDE, WITH BACK PASS,  
SPLITTED EDGES AISI 304, 2B FINISH, WITH PAPER INTERLEAVED,  
SPLITTED EDGE.

SPECIFICATION:

AISI 304

CUSTOMER: INTEGRIS METALS LTD

 仁川製鋼股份有限公司總經理  
 345, SHIUN AN RD. LIT CHU HSIAO  
 KAOHSIUNG TAIWAN R.O.C.  
 TEL: 07-2672466 FAX: 07-2672006  
 CERTIFICATE NO: M56022004  
 DATE OF ISSUE: 2005/03/02

(ITEM NO.) SIZE	NO.	Weight (W.W.)		Heat No.	ID NO.	Physical Properties Tensile Test GL-50 min					Chemical Composition (%)							
		KGS	LBS			T.S. (N/mm <sup>2</sup> )	T.S. (kgf/mm <sup>2</sup> )	EL (%)	HRB	H.V.	C x100	Si x100	Mn x100	P x1000	S x1000	N x100	O x1000	
AISI 304 SGD (0.4mm)																		
# 11GA4W120*	1	1,382	3,069	YU228445	36S26735A-115	301	558	50	86	172	4	4	4	48	48	506	2016	
11GA4W120*	1	1,382	3,069	YU228445	36S26735A-116	301	558	50	86	172	4	4	4	48	48	505	2016	
11GA4W120*	1	695	1,532	YU228445	36S26735A-117	301	558	50	86	172	4	4	4	48	48	505	2016	
(11GA4W120)																		
11GA4W120*	1	1,381	3,067	YU228445	36S26735A-112	301	558	50	86	172	4	4	4	48	48	505	2016	
11GA4W120*	1	1,383	3,071	YU228445	36S26735A-113	301	558	50	86	172	4	4	4	48	48	505	2016	
11GA4W120*	1	1,383	3,071	YU228445	36S26735A-114	301	558	50	86	172	4	4	4	48	48	505	2016	
11GA4W120*	1	1,423	3,137	YU132362	36S23506C-112	311	661	62	86	179	4.8	51	109	26	26	511	1828	2.3
		7	5,079	20,016														

Printed

NO MERCURY CONTAMINATION

Dried test good for all Heat No.

 WE HEREBY CLARIFY THAT THE MATERIAL DESCRIBED HEREIN HAS  
 BEEN MADE IN ACCORDANCE WITH THE RULES OF THE MILL CERTIFICATE
PRODUCT IN ACCORDANCE WITH ASTM A360, A360,  
A262E, ASME SA316, Q93766D.

YIH MAU CORP.

